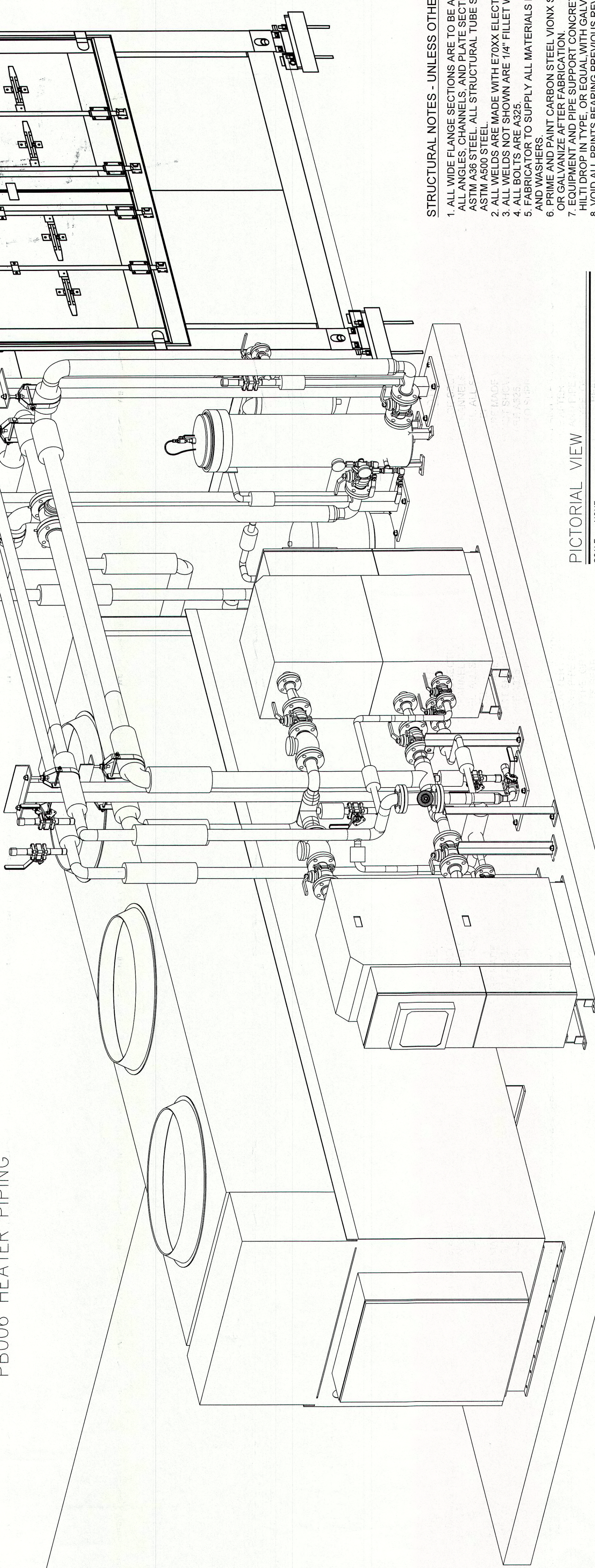


VIONX CHILLER PIPING

- PA001 TITLE SHEET
- PD001 EQUIPMENT LAYOUT
- PD002 PIPE SUPPORT DETAILS SHEET 1
- PD003 PIPE SUPPORT DETAILS SHEET 2
- PD004 PIPE SUPPORT DETAILS SHEET 3
- PB001 PIPE PLAN VIEW
- PB002 PIPE ELEVATION A-A
- PB003 PIPE ELEVATIONS
- PB004 PICTORIAL PIPING VIEW
- PB005 FILTER PIPING
- PB006 HEATER PIPING



PICTORIAL VIEW

SCALE: NONE

STRUCTURAL NOTES - UNLESS OTHERWISE SPECIFIED:

- 1. ALL WIDE FLANGE SECTIONS ARE TO BE ASTM A992 STEEL.
- ALL ANGLES, CHANNELS, AND PLATE SECTIONS ARE TO BE ASTM A36 STEEL. ALL STRUCTURAL TUBE SHAPES ARE TO BE ASTM A500 STEEL.
- 2. ALL WELDS ARE MADE WITH E70XX ELECTRODES.
- 3. ALL WELDS NOT SHOWN ARE 1/4" FILLET WELDS ALL AROUND.
- 4. ALL BOLTS ARE A325.
- 5. FABRICATOR TO SUPPLY ALL MATERIALS INCLUDING NUTS, BOLTS AND WASHERS.
- 6. PRIME AND PAINT CARBON STEEL VIONX SIGNAL WHITE, RAL 9003, OR GALVANIZE AFTER FABRICATION.
- 7. EQUIPMENT AND PIPE SUPPORT CONCRETE ANCHORS ARE HILTI DROP IN TYPE, OR EQUAL, WITH GALVANIZED NUTS AND WASHERS.
- 8. VOID ALL PRINTS BEARING PREVIOUS REVISION DATES.

NOTE
WORK THIS DRAWING WITH:
PA001, PD001, PD002, PD003, PB001,
PB002, PB003, PB004, PB005, PB006

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ISSUED FOR
FABRICATION
DATE: 15JAN2018

REF. DWG.	TITLE SHEET VIONX CHILLER PIPING				DWG. SIZE D			
					ISSUE A			
UNLESS OTHERWISE NOTED: 1) ALL DIMENSIONS ARE IN INCHES 2) BREAK ALL SHARP EDGES 3) TOLERANCES (NON ACCUMULATIVE): FOR MACHINED SURFACES: DECIMAL 1 P.L.C. ±.03" DECIMAL 2 P.L.C. ±.01" DECIMAL 3 P.L.C. ±.005" FRACTIONAL ANGLES 24° ±.3° FRACTIONAL ANGLES 44° ±.1°	CUST. APPRVD.		DATE		SCALE		DRAWING NO.	
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